

Assembly of silicone parts

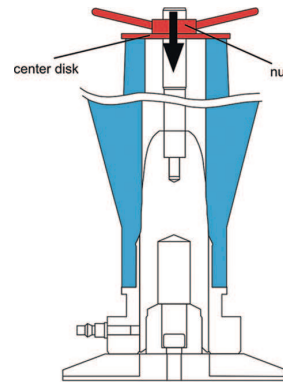
Basic slide-on assembly tool set

Application

The slide-on mounting device sets are used to slide-on the silicon slide-on bodies of type ASMK on polymer cables. The Slide-on assembly tool sets are part of the slide-on device sets.

Scope of delivery

- Baseplate
- Guide rod of Ø 15 mm x 230 mm
- Guide rod of Ø 15 mm x 550 mm
- Threaded rod M16 x 490 mm
- Carrier for silicone body
- Set of grease-sticks
- Pressure reduction valve for nitrogen
- Protection tube KIR PG 16 x 350 mm
- Cable stripping knife
- Cylindrical screw with internal hexagon of type DIN 912-M 10 x 45 A2, 2 pieces
- Wingnut M16
- Rubber gasket 10 x 12.5 mm, 12 m
- Adhesive tape of type 228-20/30 black, 12 pieces
- Filament adhesive tape "Scotchpro 8956", 12 pieces
- Self-vulcanizing insulation tape of type B 50 - 19/9.1, 12 pieces
- Screw pin zinc-plated, 12 pieces each: M6 x 6 mm, M6 x 10 mm, M6 x 12 mm
- Hexagon wrench, 2 pieces each: 3 mm; 5 mm; 8 mm
- Centering piece, set 1 = 4 sizes, set 2 = 2 sizes
- Five O-rings, set 1 = 4 sizes, set 2 = 2 sizes
- Centering disc, set 1 = 4 sizes, set 2 = 1 size
- Packaging, Wooden box (88 x 60 x 71 cm)



Ordering information

Part no	Type	Description	Weight kg
80603	Size 1 = 56 - 109 mm	Slide-on assembly tool set 1	91.0
80604	Size 2 = 99 - 129 mm	Slide-on assembly tool set 2	90.0

Spare parts

Part no	Type	Description	Part of Set	Weight kg
76197		Baseplate	1 + 2	1.34
78047	Ø 15 mm x 230 mm	Guide rod	1 + 2	0.30
76213	Ø 15 mm x 250 mm	Guide rod	1 + 2	0.74
76238	M16 x 490 mm	Threaded rod	1 + 2	0.64
88294		Carrier for silicone body	1 + 2	9.00
88138		Set of grease-sticks	1 + 2	2.00
88285		Pressure reduction valve	1 + 2	4.50
76231	KIR PG 16 x 350 mm	Protection tube	1 + 2	0.06
04627		Cable stripping knife	1 + 2	0.10
15486	DIN 912-M 10 x 45	Cylindrical screw, 2 pcs	1 + 2	0.02
76233	M16	Wingnut	1 + 2	0.05
76226	10 x 12.5 mm	Rubber gasket, 12 m	1 + 2	1.00
14955	228-20/30	Adhesive tape black, 12 pieces	1 + 2	1.44
76295	"Scotchpro 8956"	Filament adhesive tape, 12 pcs	1 + 2	1.82
54197	B 50 - 19/9.1	Self-vulcanising insulation tape, 12 pcs	1 + 2	2.40

Assembly of silicone parts

Part no	Type	Description	Part of Set	Weight kg
76198	Ø 38 mm, M42 x 2	Centering piece	1	0.06
76237	Ø 37.47 mm, M42 x 2	O-ring, 5 pcs	1	0.02
76193	Ø 46/100 mm	Centering disc	1	0.20
76199	Ø 38 mm, M50 x 2	Centering piece	1	0.08
35679	Ø 47.00 mm, M50 x 2	O-ring, 5 pcs	1	0.03
76194	Ø 55/100 mm	Centering disc	1	0.22
76200	Ø 62.5 mm, M65 x 2	Centering piece	1	0.18
65711	Ø 62.87 mm, M65 x 2	O-ring, 5 pcs	1	0.03
76195	Ø 67/100 mm	Centering disc	1	0.20
76201	Ø 72.5 mm, M75 x 2	Centering piece	1 + 2	0.24
35622	Ø 72.40 mm, M75 x 2	O-ring, 5 pcs	1 + 2	0.03
76196	Ø 81/150 mm	Centering disc	1 + 2	0.48
64242	Ø 77.5 mm, M80 x 2	Centering piece	2	0.28
11381	Ø 75.57 mm, M80 x 2	O-ring, 5 pcs	2	0.03
76236	M6 x 6 mm	Screw pin zinc-plated, 8 pcs	1 + 2	0.12
76244	M6 x 10 mm	Screw pin zinc-plated, 8 pcs	1 + 2	0.12
76245	M6 x 12 mm	Screw pin zinc-plated, 8 pcs	1 + 2	0.12
76246	3 mm	Hexagon wrench, 2 pcs	1 + 2	0.04
76247	5 mm	Hexagon wrench, 2 pcs	1 + 2	0.04
76248	8 mm	Hexagon wrench, 2 pcs	1 + 2	0.04